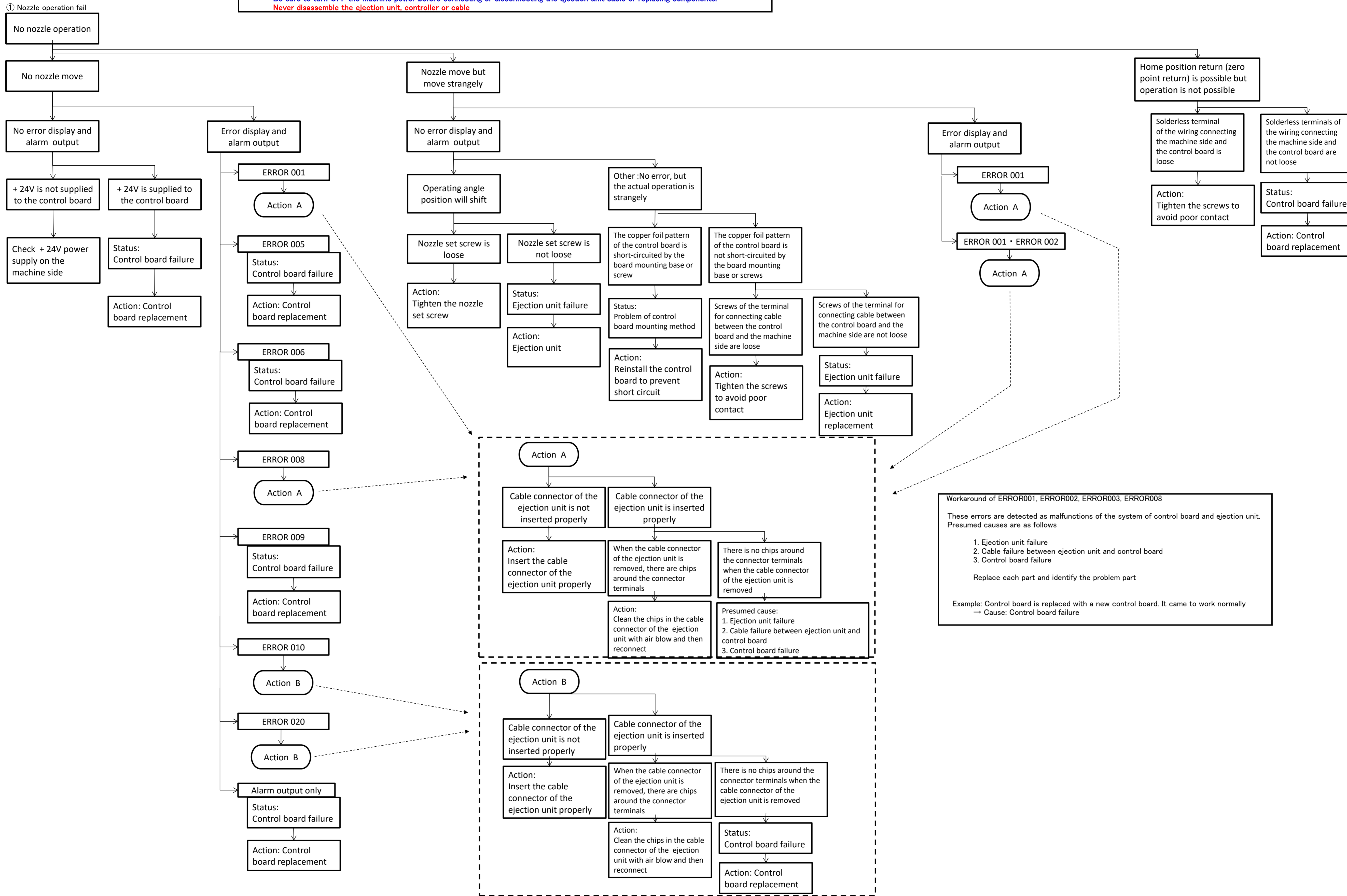


* This chart is intended to identify and replace the failed part instead of replacing all the components when a problem occurs in the machine.
Be sure to turn OFF the machine power before connecting or disconnecting the ejection unit cable or replacing components.
Never disassemble the ejection unit, controller or cable



Workaround of ERROR001, ERROR002, ERROR003, ERROR008

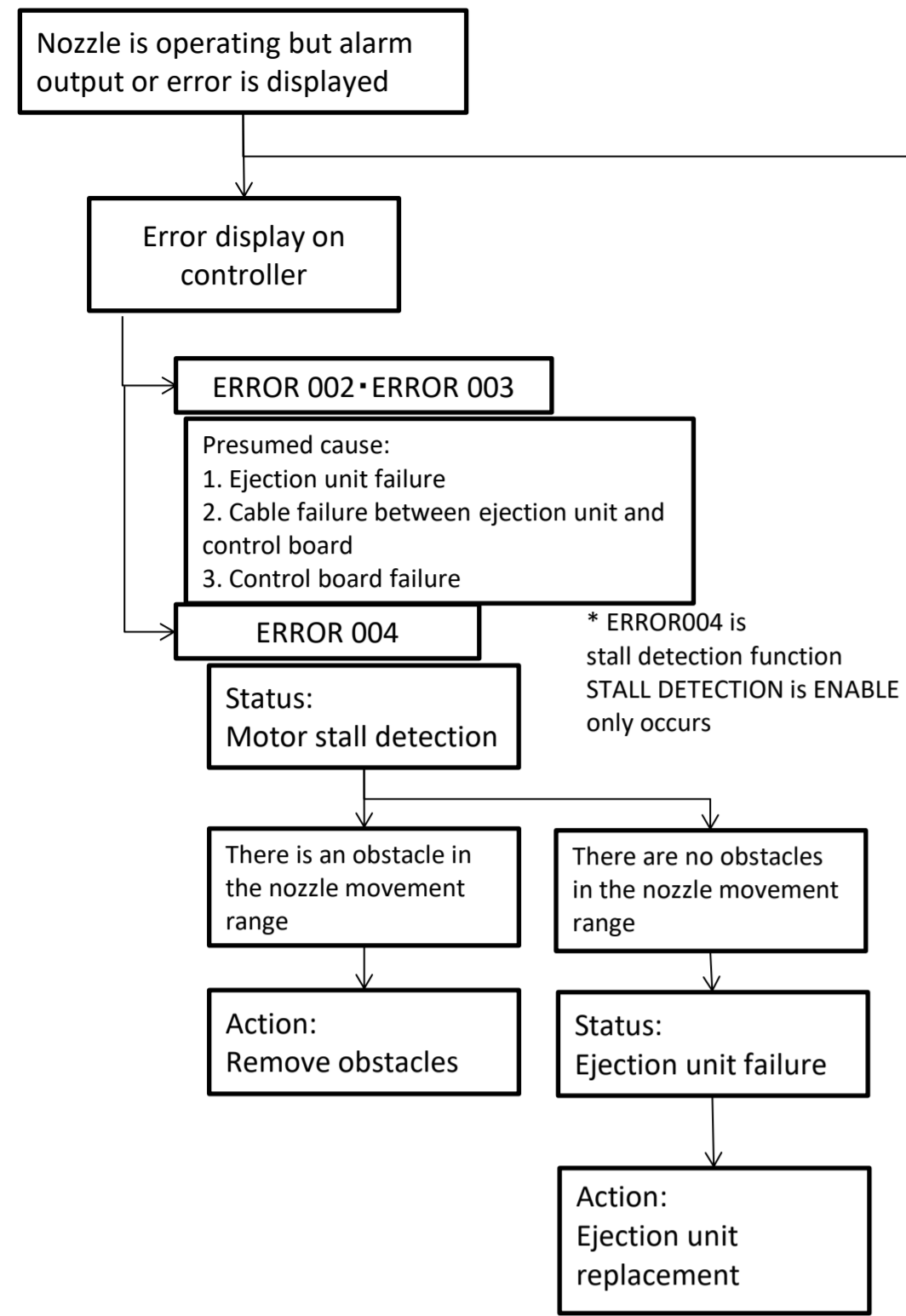
These errors are detected as malfunctions of the system of control board and ejection unit. Presumed causes are as follows

1. Ejection unit failure
2. Cable failure between ejection unit and control board
3. Control board failure

Replace each part and identify the problem part

Example: Control board is replaced with a new control board. It came to work normally
→ Cause: Control board failure

(2) Can operate, but errors and alarms



(4) Other problems

