## SPECIFICATIONS

Digital Indicator for Tension meter

TMD-100
Spec. No. EN382100-D
1/6

## 1. General

This book is the specifications of a digital indicator for the tension meter.

## 2. Specifications

## 2-1.Specifications for analog

- Bridge power supply $\quad \mathrm{DC} 10 \mathrm{~V} \pm 0.3 \mathrm{~V}$ within 30 mA (Changeable to DC 2.5 V ) with remote sensing
- Applicable transducers One unit of strain gage applied transducers (350 ohm) (2 ch input for each one piece)
- Input range Full scale setting is possible with the input range from $0.2 \mathrm{mV} / \mathrm{V}$ to $3.1 \mathrm{mV} / \mathrm{V}$. (When the bridge power supply at DC10 V)
- Zero point adjustment range
$-1.9 \mathrm{mV} / \mathrm{V}$ to $1.9 \mathrm{mV} / \mathrm{V}$
- Non-linearity 0.01 \%F.S.
- Temperature coefficient

Zero point
$\pm 0.2$ micro $^{-V}{ }^{\circ} \mathrm{C}$
(Input conversion, at full scale setting at the input from $0.3 \mathrm{mV} / \mathrm{V}$ to $3.1 \mathrm{mV} / \mathrm{V}$ )
Sensitivity $\quad \pm 0.0015$ \%F.S. $/{ }^{\circ} \mathrm{C}$
(Input conversion, at full scale setting at the input from $0.3 \mathrm{mV} / \mathrm{V}$ to $3.1 \mathrm{mV} / \mathrm{V}$ )

- Input noise $\pm 0.3$ micro-Vp-p or less (at the default value of digital filter and stabilized filter)
- Input filter 10 Hz (With the setting of " 0 " for digital filter and stabilized filter)
- A/D sampling rate

100 times/s (Changeable to 4 times/s or 20 times/s)

- CHECK Approx. $0.3 \mathrm{mV} / \mathrm{V}$
(It can be set by $0.1 \mathrm{mV} / \mathrm{V}$ in the range from approx. $0.1 \mathrm{mV} / \mathrm{V}$ to $3.0 \mathrm{mV} / \mathrm{V}$ )
$>$ The extension cable should be applied with P/N.CAB-501 (6 cores) of MINEBEA's standard cable.
$>$ Not applicable when the zener barrier is used.


## 2-2.Specifications for digital

- Load display Four systems of WS, DS, ADD, and DIFF

Display range $\quad-19999$ to 99999
Display increment 1 (Changeable to 2,5 or 10)
Display unit $\quad$ Red coloured 7 segment LED Charactor height: 14 mm
Over display "-OL" at minus over, "OL" at plus over

- Conditon display HEALTHY, CHECK, DS DOWN, WS DOWN
- Display times 20 times/s (Changeable to 4 times $/ \mathrm{s}$ )
- Display of decimal point Changeable to no display, $10^{1}, 10^{2}, 10^{3}$ or $10^{4}$.


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2-3. Function of sheet key switch of the front panel
"FUNC"
"ENTER/SHIFT"
" /CHECK"
" $/$ /ZERO"
" $\mathbf{V} / \mathrm{DS}$ _DOWN"
" $\mathbf{A} / W S \_D O W N "$

Changeover of function mode
Entry key / Shift key
Carry the digit to right
/ Turn on the check value by pressing together with shift key at one time
Carry the digit to left
/ Set the zero by pressing together with shift key at one time.
Decrement the set value
/ DS DOWN by pressing together with the shift key at one time.
Increment the set value
/ WS DOWN by pressing together with the shift key at one time.

## 2-4. External control function

- ZERO
- LOCK
- DS DOWN
- WS DOWN
- DS \& WS DOWN

Same as ZERO key.
Prohibit the key operation
DS DOWN
WS DOWN
DS \& WS DOWN
$>$ Above are the level input, and effective during the input with the short of more than 50 ms .

## 2-5. Contact output signal

- HEALTHY When the power is turning on.
- ERROR When the various error is occured.
- DS DOWN In the DS DOWN
- WS DOWN In the WS DOWN
- RUN Under the operation (ON in the measurement mode)
$>$ Contact specification AC250V 1A (Resistance Load)
$>\mathrm{b}$ ' contact at the ERROR only, and the other is ' a ' contact



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## 2-6.Analog output (4ch)

- Specifications

Output

Non-linearity
Resolution
Output times
Select from DC0 V to 10 V , DC0 V to 5 V , DC 0 V to 1 V , $\mathrm{DC} \pm 10 \mathrm{~V}$, $\mathrm{DC} \pm 5 \mathrm{~V}$ or $\mathrm{DC} \pm 1 \mathrm{~V}$ load resistance 5 k -ohm or more, or DC 4 mA to 20 mA load resistance 510 ohm or less
(Changeable by DIP switch : Set at the shipment from the factory by specification.)
0.05 \%F.S.

Approx.1/24 000
100 time/s, 20 times/s or 4 times/s (Synchronous with A/D sampling rate.)
2-7.Various function

- Allocation of analog output

Each output allocation is set. (Selection from WS, DS, ADD or DIFF)

- Output setting at DS/WS DOWN

Set the output value when both DS and WS are DOWN

- Scaling of analog output The coefficient of each output channel is set.


## 3. General specifications

- Operating temperature/humidity range

Temperature $\quad-10{ }^{\circ} \mathrm{C}$ to $50{ }^{\circ} \mathrm{C}$
Humidity $\quad 85 \%$ RH or less (Non condensing)

- Power supply

Power supply voltage
AC100 V to AC240 V (Allowable variable range AC85 V to AC264 V)
Power supply frequency
$50 / 60 \mathrm{~Hz}$
Power consumption 25 VA (Without option, at AC100 V)

- Outline dimensons ( $\mathrm{W} \times \mathrm{H} \times \mathrm{D}$ )
$200 \mathrm{~mm} \times 150 \mathrm{~mm} \times 200 \mathrm{~mm}$ (Excludes protruding parts.)
- Weight Approx. 4.4 kg (Without any options.)
$>$ Please consider reinforcing when building it in in the board.


## 4. Accessories

- Instruction manual
- Midget fuse 3 A
- Short bar between A-F and C-G

1 piece
1 piece
4 pieces

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## 5. Options

## 5-1.Analog output

- P/N.
- Specifications

Output

Non-linearity
Resolution
Output times

TMD100-AOUT-4 (at increase 4ch)
TMD100-AOUT-8 (at increase 8ch)
$>$ Total numbers of output is selectable from 8 ch or 12 ch .
6. Configuration of the terminal

| Name of terminal | Usage | Name of terminal | Usage |
| :---: | :---: | :---: | :---: |
| A1 (Bridge power supply +) | WS side load cell | ZERO | External control input |
| D1 (Amplifier input +) |  | LOCK |  |
| F1 (Sensing +) |  | DS-DOWN |  |
| B1 (Amplifier input -) |  | WS-DOWN |  |
| G1 (Sensing - |  | DS\&WS-DOWN |  |
| E1 (Shield) |  | COM. 1 | External input common |
| C1 (Bridge power supply -) |  | HEALTHY | Contact output |
| N.C. | No use | ERROR |  |
| A2 (Bridge power supply +) | DS side load cell | DS-DOWN |  |
| D2 (Amplifier input +) |  | WS-DOWN |  |
| F2 (Sensing +) |  | RUN |  |
| B2 (Amplifier input -) |  | COM. 2 | Contact output common |
| G2 (Sensing - |  |  |  |
| E2 (Shield) |  |  |  |
| C2 (Bridge power supply -) |  |  |  |

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| Name of terminal | Usage | Name of terminal | Usage |
| :---: | :---: | :---: | :---: |
| 1+ | 1ch analog output + | $7+$ | 7ch analog output + |
| 1- | 1ch analog output - | 7 - | 7ch analog output - |
| 1 F.G. | 1ch analog output F.G. | 7 F.G. | 7ch analog output F.G. |
| 2+ | 2ch analog output + | 8+ | 8ch analog output + |
| 2 - | 2ch analog output - | 8 - | 8ch analog output - |
| 2 F.G. | 2ch analog output F.G. | 8 F.G. | 8ch analog output F.G. |
| $3+$ | 3ch analog output + | $9+$ | 9ch analog output + |
| 3 - | 3ch analog output- | 9 - | 9ch analog output - |
| 3 F.G. | 3ch analog output F.G. | 9 F.G. | 9 ch analog output F.G. |
| 4+ | 4ch analog output + | $10+$ | 10ch analog output + |
| 4 - | 4ch analog output - | 10 - | 10ch analog output- |
| 4 F.G. | 4ch analog output F.G. | 10 F.G. | 10ch analog output F.G. |
| $5+$ | 5ch analog output + | $11+$ | 11ch analog output+ |
| 5 - | 5 ch analog output- | 11 - | 11ch analog output- |
| 5 F.G. | 5ch analog output F.G. | 11 F.G. | 11ch analog output F.G. |
| $6+$ | 6ch analog output + | $12+$ | 12ch analog output + |
| 6 - | 6 ch analog output- | 12 - | 12ch analog output- |
| 6 F.G. | 6ch analog output F.G. | 12 F.G. | 12ch analog output F.G. |

$>$ The following terminals from five channels becoms effective when the option goods are installed.

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7. Outline dimensions

Front


Side



※Specifications and outline dimensions and so on which have printed may subject to change for the purpose of improvement without notice.

