# Minebea

# CSD-701B

Spec. No.EN382701B-M

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# SPECIFICATIONS

Digital Indicator

### 1. General The instrument is a digital indicator for strain gage applied transducer, and its panel sizes 96 mm × 48

### 2. Specifications

mm.

#### 2-1. Specifications for analog section $DC5 V \pm 0.25 V$ within 60 mA (Changeable to DC2.5 V) • Bridge power supply Up to 4 pieces of strain gage applied transducers (350 $\Omega$ ) are connectable. • Applicable transducers • Input range F.S. setting is available with the input range from 0.4 mV/V to 3.1 mV/V. (When the bridge power supply is DC5 V) • Output range DC5 V, Load resistance is $5 \text{ k}\Omega$ or more. (F.S. setting is available by function) • Output rate 4 times/s or 20 times/s changeable (Synchronous with display rate) • Output resolution Approx.1/10 000 • Zero adjustment range -0.3 mV/V to 2.4 mV/V Non-linearity Display 0.05 %F.S. Output 0.05 %F.S. • Temperature coefficient Zero $\pm 1 \ \mu V/C$ (Input conversion, During F.S. setting at the input from 0.5 mV/V to 3.1 mV/VSensitivity ±0.02 %F.S./°C (Input conversion, During F.S. setting at the input from 0.5 mV/V to 3.1 mV/V $\pm 1 \mu \text{Vp-p or less}$ Input noise (At the default setting of the digital filter and the stabilized filter) • Input filter $1 \, \text{Hz}$ (At the "0" setting of the digital filter and the stabilized filter) • A/D sampling 20 times/s • CHECK Approx.0.4 mV/V (Setting by each of approx.0.2 mV/V is available in the range from approx.0.2 mV/V to 1.4 mV/V\*Applicable extension cable is CAB-502 (4 cores) within 30 m made by Minebea.) \*Except when zener barrier is in use.



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### 2-2. Specification for digital section

2 2. Specification for digital sect	
• Load display	
Display range	-9 999 to 99 999
Display increment	1 (changeable to 2, 5 or 10)
Display	Red 7 segments LED, with 17 mm character's height
Over display	"-OL" display when minus over and "OL" display when plus over.
• Condition display	◎, HOLD, A/Z, CHECK and PEAK,
• Judgement display	S1, S2
• Display rate	4 times/s (20 times/s changeable)
• Decimal point display	No display, $10^1$ , $10^2$ , $10^3$ or $10^4$ changeable
2-3. Front panel sheet key funct	ion
FUNC. /CHECK	Change of function mode/ON/OFF of check value with pressing shift key
	together at the same time.
S1/	S1 set value display/Carry up the set value
S2/▲/ZERO	S2 set value display/Increment of the set value/Zero set with pressing shift
	key together at the same time.
PEAK/TRACK/© A/Z	Change of Track and Peak hold
	/Tare weight cancellation when condition display " <sup>O</sup> " lights on
	(Changeable by the function)
RESET/◎ A/Z OFF	Reset of peak value During ON, display is fixed as 0.
	/Tare weight cancellation clear when condition display " <sup>O</sup> " lights on
ENTER/SHIFT	(Changeable by the function.) Enter key/Shift key
	Enter key/Shint key
2-4. External control function	
• ZERO	Same as the S2/▲/ZERO key
	*Above is pulse input, and effective once when the pulse width is
	100 ms or more.
• PEAK/TRACK/A/Z	Change of Track and Peak hold,
	Tare weight cancellation when condition display " <sup>O</sup> " lights on.
	(Changeable by the function)
	Open :Track
	Short : Peak hold
• HOLD	Hold of display, comparative output, analog output and BCD output
• RESET/A/Z OFF	Same as the RESET key, reset condition is made by short,
	or Tare weight cancellation clear when condition display " <sup>O</sup> " lights on.
	(Changeable by the function.)
	*Above are level input, effective during inputting by short at 100 ms or
	more. Only for the functions of A/Z and A/Z OFF are pulse input, and
	effective once with the pulse width is 100 ms or more. +5 V $+5 V$
	$\frac{1}{\Delta}$ ${\gtrless}_{2,2}$ kΩ
to in	uside $2.2 \text{ k}\Omega$ $200 \Omega$ $200 \Omega$ INPUT
	COM.1
	$\overline{\uparrow}$ $\overline{\uparrow}$ $\overline{\uparrow}$ $\downarrow$
	$\diamond \diamond \qquad \diamond \qquad \diamond \qquad \checkmark$
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#### 2-5. Comparator function • Set value $-99\,999$ to $99\,999$ • Number of sets 2 points of S1 and S2 • Hysteresis data set value 0 to 99 digits • Hysteresis time width setting 0 to 9.9 s• Direction of hysteresis Selectable whichever "ON delay" or "OFF delay". • Conversion times of comparator 4 times/s or 20 times/s changeable (Synchronous with display rate) \*During the display of set value, the measurement process and comparator process is interrupted. 2-6. Contact output signal $\bullet$ S1 and S2 Operates when reached under or over the comparator set value • Specifications for contact 1a contact AC125 V 0.1 A (Resistance load) DC30 V 0.5 A (Resistance load) Equivalent circuit at contact output section -OUTPUT -0 COM.2 2-7. Various kinds of functions • Zero tracking Stabilized the zero point fluctuation in a constant condition. • Digital filter The data is stabilized through software in CPU. • Stabilized filter The digital filter is reinforced and stabilized only when the variable width of the load is in the constant value. The target of Hold can be made by the combination with • Change of HOLD target "Display", "Comparative output", "Analog output" and "BCD output(Option)" • Sheet key lock Prohibits operation of optional key • Peak hold Hold the maximum value of load • Changeover the analog output target Changeable the analog output target whichever "TRACK value/Gross weight" or "PEAK value/Net weight"



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3. Overall specifications			
• Operating temperature/h			
Temperature	-10 °C to 50 °C		
Humidity	85 %RH or less (Non-condensing)		
• Power supply			
Power supply voltage	AC100 V to AC240 V		
Power supply frequence	(Permissible variable range AC85 V to AC264 V)		
Tower supply nequence	50/60 Hz		
Power consumption	Approx.11 VA (At AC100 V without options.) Approx.14 VA at max. (At AC100 V to 240 V with options.)		
• Outline dimensions(W × ]	$H \times D$ )		
	96 mm $\times$ 48 mm $\times$ 120 mm (Excluding protrusion.)		
• Dustproof waterproof spe	cification		
	During the panel mount is installed, the front panel section becomes IP 65 or equivalent. (When the attached panel mounting gasket is installed.)		
• Weight	Approx.0.3 kg (without options)		
4. Standard specifications at	the shipment		
• Bridge power supply	DC5 V		
• Span adjustment	2 000 display at the input of 0.5 mV/V		
• The minimum scale	1		
Analog output	Output of 0 V to 5.000 V with 0 to 2 000 display		
5. Accessories			
Instruction manual	1 piece		
• Midget fuse	1 piece (2 A)		
• Unit seal	1 piece		
Panel mounting attachme	-		
	2 pieces		
• Panel mounting gasket	1 piece		
• Plug for BCD output	1 piece (Attached only when optional BCD output is installed.)		
6. Options			
6-1. Current output			
• P/N	:CSD701B-P07		
• Specifications			
Output	DC4 mA to 20 mA (Load resistance 260 $\Omega$ or less)		
Non-linearity	0.05 %F.S.		
Resolution	Approx.1/10 000		
Over range	Approx.DC0 mA at the display of $-OL$ ,		
	Approx.DC24 mA at the display of "OL"		
	* Voltage output can't be obtained when this option is installed.		
over range			



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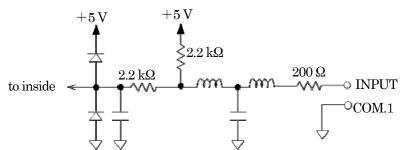
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6-2. BCD outp	out						
• P/N		:CSD'	701B-P	15			
<ul> <li>Specifica</li> </ul>	ations						
Outp	out	•BCD	5 digits,	, parallel output v	with pola	arity (POL.)	
		(outp	ut ON a	t minus and outp	out OFF	at plus.)	
		•P.C.(	Print co	mmand)		-	
		ON	for a co	nstant time after	convers	sion of BCD outpu	ıt is
		con	npleted.				
		•ERR	OR O	N at the occurren	ice of var	rious kinds of erro	ors.
		•OVR	(over)				
		Above	are oper	n collector output	s. $V_{CE} =$	DC30 V, Ic=DC2	20 mA at MAX
		<b>※</b> Ехс	ept for tl	he measurement	mode, tl	he output is not u	pdated
Inpu	t	•BCD	-ENAB	LE Compulsive C	)FF of B	CD relative outp	ut
-		(High	impedai	nce)		-	
		e	-		fective b	y short for 100 m	s or more.
• BCD out	tput con	nector pin configu	ration S	uitable plug:D-3	B7P-NR	t made by JAE, or	equivalent.
	1	COM.	14	$1 \times 10^{3}$	27	N.C.	
	2	$1 \times 10^{0}$	15	$2 imes10^3$	28	N.C.	
	3	$2 \times 10^{0}$	16	$4 \times 10^{3}$	29	N.C.	

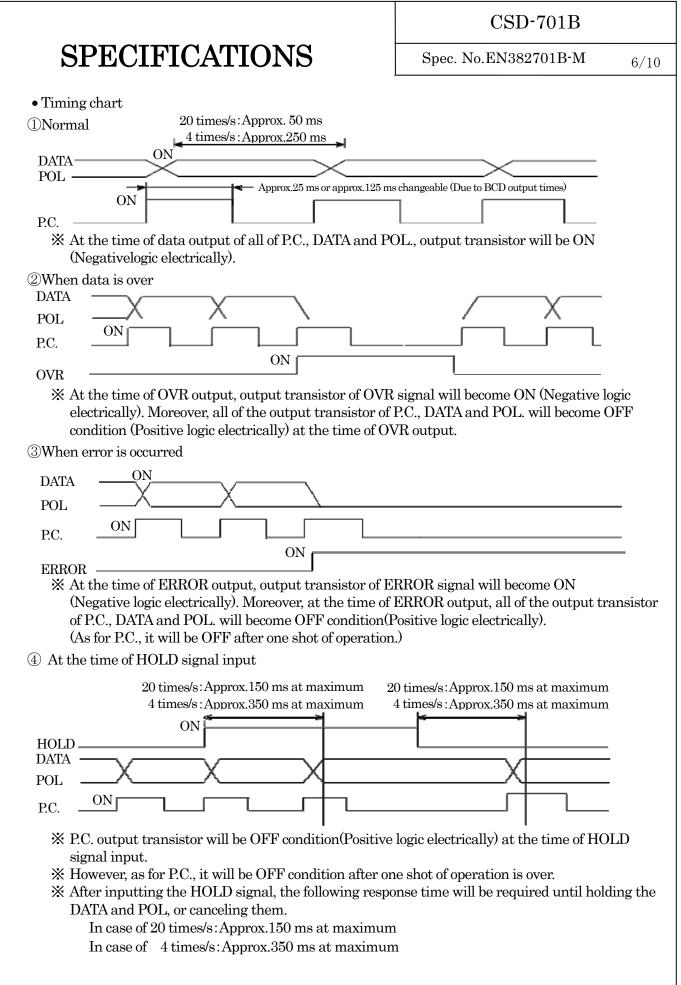
T	00101.	11	10 10		11.0.
2	$1 \times 10^{0}$	15	$2 \times 10^{3}$	28	N.C.
3	$2\! imes\!10^{0}$	16	$4 \times 10^{3}$	29	N.C.
4	$4 \times 10^{0}$	17	$8 \times 10^{3}$	30	N.C.
5	$8 \times 10^{0}$	18	$1 \times 10^{4}$	31	N.C.
6	$1 \times 10^{1}$	19	$2{ imes}10^4$	32	N.C.
7	$2  imes 10^1$	20	COM.	33	N.C.
8	$4 \times 10^{1}$	21	$4 \times 10^{4}$	34	N.C.
9	$8  imes 10^1$	22	$8{ imes}10^4$	35	BCD-ENABLE.
10	$1 \times 10^{2}$	23	POL.	36	N.C.
11	$2  imes 10^2$	24	OVR.	37	N.C.
12	$4 \times 10^2$	25	ERROR		
13	$8  imes 10^2$	26	P.C.		

X Don't connect with the N.C. pin.

• Equivalent circuit at input/output section



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# **CSD-701B**

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6-3.]	RS–232C i	nterface
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• P/N	:CSD701B-P74
• Specifications	
Baud rate	:Select 1 200, 2 400, 4 800, 9 600 or 19 200 bps.
Data bit length	: Select from 7 bit or 8 bit.
Parity•bit	: Select from Non, Even or Odd.
Stop•bit	:Select from 1 bit or 2 bit.
Terminator	: CR+LF
Communication metho	d
	:Half-duplex
Synchronous method	:Start-stop synchronous method
~	

Communication data :ASCII code

X Except for the measurement mode, the communication stops.

• RS-232C connector pin configuration Suitable plug: DE-9S-NR(Made by JAE) or equivalent.

Pin No.	Signal Name
1	CD
2	TXD
3	RXD
4	N.C.
5	S.G.
6	N.C.
7	RTS
8	CTS
9	N.C.

X The connector plug is not attached.

% The screw for the engaging fixation base is inch type screw.

 $\$  Never connect with the N.C. pin.

Function

①Reading out load

②Reading out set value

3 Change of set value

(4)Communication error code (Error code related with communications.)



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<b>6-4. RS-422 interface</b> • P/N	:CSD	701B-P76	
• Specifications			
Baud rate	:Seleo	ct from 1 200, 2 400, 4 800, 9 600 or 19	9 200 bps.
Data bit length		ct from 7 bit or 8 bit.	1
Parity bit		ct from Non, Even or Odd.	
Stop•bit	:Sele	ct from 1 bit or 2 bit.	
Terminator	:Selee	ct from CR+LF or CR.	
Communication	n method		
	:Half	-duplex	
Synchronous m	ethod :Star	t–stop synchronous method	
Address	:Seleo	ct one from 0 to 31	
Communication	n data :ASC	II code	
Cable length	:Appi	rox.1 km	
Numbers of cor	nection :10 ur	nits at maximum	
Termination	:Built	t—in	
	(Selec	ets the existence by the connection wit	th terminal board.)
Input/Output n	nonitor with LH	ED	
• Layout of termina	l board for RS4	22	
	SDA	Differential output	
	SDR	Differential output	

**SPECIFICATIONS** 

SDA	Differential output
SDB	Differential output
RDA	Differential input
RDB	Differential input
TRM	Termination
S.G.	Signal ground

• Function

(1)Reading out the load

2 Reading out the comparatives set value (S1 and S2)

③Change of comparatives set value (S1 and S2)

(4)Communication error code (Error code related with communication.)

#### 6-5. Serial interface

• P/N

• Specifications

:CSD701B-P77	
2-wires method serial i	nterface
Baud rate	:600 bps
Data bit length	:8 bit
Parity bit	:Odd
Stop bit	:1 bit
Transmission data	: Binary code, BCD
*Except for the measu	rement mode, the communication stops.



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#### 6-6. Power supply voltage

- P/N. :CSD701B-P66
- P/N. :CSD701B-P67

Power supply Power consumption Power supply Power consumption DC12 V (DC10 V to DC15 V) Approx.3.6 W (at DC12 V) DC24 V(DC20 V to DC30 V) Approx.3.6 W (at DC24 V)

#### 6-7. Optional combinations

	P07	P15	P74	P76	P77
P07		0	0	0	0
P15	0		×	×	×
P74	0	×	—	×	×
P76	0	×	×		×
P77	0	×	×	×	—

 $\bigcirc$ : Possible,  $\times$ : Impossible

P07: Current output

P15:BCD output

P74:RS-232C interface

P76:RS-422 interface

P77:Serial interface

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### 7. Outline dimensions

