

Digital Indicator

CSD-701C

Spec. No.EN382701CA

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1. General

The instrument is a digital indicator for strain gage applied transducer, and its panel sizes 96 mm \times 48 mm.

2. Specifications

2-1. Specifications for analog sec	tion
• Bridge power supply	$DC5 V \pm 0.25 V$ within 60 mA (Changeable to $DC2.5 V$)
• Applicable transducers	Up to 4 pieces of strain gage applied transducers (350 Ω) are connectable.
• Input sensitivity	0.2 μ V/d or more (d=minimum scale)
• Input range	F.S. setting is available with the input range from -3.1 mV/V to 3.1 mV/V.
• Zero adjustment range	-2.5 mV/V to 2.5 mV/V
• Non–linearity	0.02 %F.S.
• Temperature coefficient	
Zero	$\pm 0.2 \ \mu \text{ V/C}$
Sensitivity	(When the calibration is made at 0.2 μ V/d or more of the input sensitivity.) ± 0.0015 %F.S./°C (When the calibration is made at 0.2 μ V/d or more of the input sensitivity.)
• Input noise	$\pm 0.2 \mu$ Vp-p or less (At the default setting of all filter.)
 Anlog Lowpass filter A/D sampling A/D internal resolution 	From 0.1 Hz to 10.0 Hz (Digital type, Adjustable in 0.1 Hz increments) 100 times/s (Changeable to 10, 50, 100 times/s.) 24 bits
• CHECK value	 Approx.0.4 mV/V (Setting by each of 0.1 mV/V is available in the range from approx. 0.1 mV/V to 2.4 mV/V) **Applicable extension cable is CAB-502 (4 cores) within 30 m made by Minebea.) **Except when zener barrier is in use.

2-2. Specifications for Voltage output

• Output range $DC \pm 5 V$ (F.S. setting is available by the Function.) • Load resistance $5 \, k \, \Omega$ or more. • Output rate Synchronous with A/D sampling • Output resolution Approx.1/12 000 or more. Approx.DC6 V at "OL" display and approx.DC-6 V at "-OL" display • Over range • Non-linearity 0.04 %F.S. • Temperature coefficient ± 0.015 %F.S./°C Zero Sensitivity ±0.015 %F.S./°C • Terminal block assignments

No.	Signal name	Explanation
1	SLD	Shield
2	OUT+	Analog output+
3	OUT-	Analog output-

MinebeaMitsumi Inc. Sensing Device Business Unit Revised on Mar, 2023

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2-3. Specification for digital section

• Load display	
Display range	-99 9999 to 99 999
Display increment	1 (changeable to 2, 5 or 10)
Display	Red 7 segments LED, with 17 mm character's height
Over display	"-OL" display when minus over and "OL" display when plus over.
• Condition display	\odot , HOLD, A/Z, CHECK and PEAK,
• Judgement display	S1, S2
• Display rate	4 times/s (20 times/s, 50 times/s,100 times/s changeable)
• Decimal point display	No display, 10^1 , 10^2 , 10^3 or 10^4 changeable

2-4. Front panel sheet key function

• FUNC. /CHECK	Change of Function mode/ON/OFF of check value with pressing Shift key together at the same time.
• S1/◀/CAL	S1 set value display/Carry up the set value/Shift to Simple calibration mode with pressing Shift key together at the same time.
• S2/▲/ZERO	S2 set value display/Increment of the set value/Zero set with pressing Shift key together at the same time.
● PEAK/TRACK/⊚A/Z	Change of Track and Peak hold /Automatic Zero cancellation when condition display "©" lights on
• RESET/©A/Z OFF	Reset of peak value During ON. /Automatic Zero cancellation clear when condition display " [©] " lights on (Changeable by the Function.)
• ENTER/SHIFT	Enter key/Shift key

2-5. External control function

- External control Input 4 points ZERO, PEAK/TRACK/A/Z, HOLD, RESET/A/Z OFF
- Contact Output 2 points S1, S2
- Termin<u>al block assignments</u>

No.	Signal name	Explanation
1	SLD	Shield
2	S1	Contact Output S1
3	S2	Contact Output S2
4	COM.1	Common of Contact Output
5	ZERO	
6	HOLD	Futomal control Input
7	PEAK/TRACK	External control input
8	RESET	
9	COM.2	Common of External control Input
10	SLD	Shield

*COM.1and COM.2 are insulated.

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Spec. No.EN382701CA 3/112-6. External control Input • ZERO Zero set Pulse input, and effective once when the pulse width is 50 ms or more. *Pulse width is changeable to 20 ms, 10 ms, 5 ms, 2 ms by the Function. • PEAK/TRACK/A/Z Change of Track and Peak hold, Automatic Zero cancellation when condition display "O" lights on. Open :Track :Peak hold Short • HOLD Hold of display, comparative output, analog output and optional output. • RESET/A/Z OFF Reset of peak value or Automatic Zero cancellation clear when condition display "O" lights on. Peak Func. : Level input, effective during input by short at 50 ms or more. A/Z Func. : Pulse input, effective once with the pulse width 50 ms or more. *Pulse width is changeable to 20 ms, 10 ms, 5 ms, 2 ms by the Function. • Equivalent circuit +5V+5V $2.2k\Omega$ $2.2k\Omega$ 200Ω To inside o input \sim • СОМ.1 2-7. Contact Output Operates when reached under or over the comparator set value. • S1, S2 • Contact specification 1a contact AC125 V 0.1 A (Resistance load) DC30 V 0.5 A (Resistance load) • Equivalent circuit 0 ° output • COM.2

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2-8. Comparator function

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• Set value	-99 999 to 99 999
• Number of sets	2 points of S1 and S2
• Hysteresis data set value	0 to 99 digits
• Hysteresis time width sett	ing
	0 to 9.9 s
• Direction of hysteresis	Selectable whichever "ON delay" or "OFF delay".
• Conversion times of compa	arator
	Synchronous with A/D sampling
Various kinds of functions	
• Zero tracking	Stabilized the zero point fluctuation in a constant condition.
• Digital low pass filter	A low pass filter performed by CPU calculations.
	Reduces noise in frequency components higher than the set frequency.
• Digital filter	Stabilize data by moving average processing by CPU.
• Stabilized filter	The digital filter is reinforced and stabilized only when the variable width of the load is in the constant value.
• Simple calibration	By pressing the CAL key at the same time as the shift key, calibration can be performed immediately.
• Change of HOLD target	The target of Hold can be made by the combination with "Display", "Comparative output", "Analog output" and "Option output"
• Key function lock	Prohibits key operation and execution of its function.
• Peak hold	Hold the maximum value of load
• Changeover the analog ou	tput target
	Target of analog output can be selected from "TRACK/Total load" and

"PEAK/Reading".

2-10. USB interface (for connection with EzCTS)

• Standard	Compliant with USB2.0
• Applicable connector	USB2.0 Mini B type
 Connection target 	PC (Windows10, Windows11)
• Software	Communication tool software EzCTS2 (Optional item)
• Function	Reading, changing, and file output of setting parameters

% To use USB interface, you must install the specialized driver to the PC.

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3. General specifications

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• Operating temperature/humidity range		
Humidity	= 10 C W 50 C 85 % PH or loss (Non-condensing)	
munity	of /order of less (non condensing/	
• Usage altitude	2 000 m or less	
• Pollution degree	2 or less	
• Overvoltage category	Category II	
• Power supply		
Power supply voltage	AC100 V to AC240 V (Permissible variation range AC85 V to AC264 V)	
Power supply frequency 50/60 Hz		
Power consumption	Approx.9.2 VA at max. (At AC230 V with options.)	
	Approx.5.6 VA at max. (At AC100 V with options.)	
Outline dimensions	96 mm \times 48 mm \times 138 mm (W \times H \times D)	
• Dustproof waterproof	During the panel mount is installed, the front panel section becomes IP 65 or equivalent. (When the attached panel mounting gasket is installed.)	
• Weight	Approx.0.35 kg (with options and Panel mounting brackets)	

4. Standard specifications at the shipment

• Bridge power supply	m DC5V
 Span adjustment 	$30\ 000$ display at the input of $3.0\ \mathrm{mV/V}$
• The minimum scale	1
• Analog output	Output of 0 V to 5.000 V with 0 to 30 000 display

5. Accessories

• Start guide (Japanese)	1 piece
• Start guide (English)	1 piece
• Units sticker	1 piece
• Panel mounting brackets	$2 ext{ pieces}$
• Panel mounting seal	1 piece

The following are included with each option.

- BCD output connector plug 1 piece
- BCD connector case 1 piece
- RS-232C connector plug
 RS-422/485 connector plug
 1 piece
- K5-422/465 connector plug I piece
- Serial I/F connector plug 1 piece

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6. Options

6-1. Current output

• P/N	CSD701C-P07
• Output range	DC4 mA to 20 mA (F.S. setting by function)
• Load resistance	$260 \ \Omega$ or less
• Output cycles	Synchronous with A/D sampling
 Output resolution 	Approx.1/12 000
• Over range	Approx.DC26 mA at the display of "OL", Approx.DC1 mA at the display of "—OL"
• Non-linearity	0.04 %F.S.
• Temperature coefficient	Zero ± 0.005 %F.S./°C
	Sensitivity ± 0.01 %F.S./°C
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• Terminal block assignments

Terminal No.	Signal name	Description	
1	SLD	Shield	
2	OUT+	Analog output +	
3	OUT-	Analog output –	

XVoltage output can't be obtained when this current output option is installed.

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6-2. BCD output				
• P/N	CSD701C-P15			
• Output	Above are open collector outputs. V_{CE} =DC30 V, I _C =DC20 mA			
	BCD 5 digits	Parallel output with polarity (POL.)		
	P.C.(Print command)	ON for a constant time after conversion of BCD output is completed.		
	ERROR	ON at the occurrence of various kinds of errors.		
	OVR (over)	ON at overload.		
• Input	Above are level inputs	and effective by short for 100 ms or more.		
	BCD-DISABLE	Compulsive OFF of BCD relative output. (High impedance)		

• Connector pin assignments

No.	Signal name	Description	No.	Signal name	Description	
1	COM.	Common	19	2×10^{4}	10 ⁴ digit Parallel output	
2	1×10^{0}		20	COM.	Common	
3	$2 \times 10^{\circ}$	10 ⁰ digit	21	4×10^{4}	10^4 digit	
4	4×10^{0}	Parallel output	22	8×10^{4}	Parallel output	
5	8×10^{0}		23	POL.	Polarity output	
6	1×10^{1}		24	OVER	OL output	
7	2×10^{1}	10^1 digit	25	ERROR	ERROR output	
8	4×10^{1}	Parallel output	26	P.C.	Print command output	
9	8×10^{1}		27	HOLD		
10	1×10^{2}		28	PEAK/TRACK	Enternal control in sect	
11	2×10^{2}	10 ² digit	29	ZERO	External control input	
12	4×10^{2}	Parallel output	30	RESET		
13	8×10^{2}		31	N.C.		
14	1×10^{3}		32	N.C.	Nation and all	
15	2×10^{3}	10^3 digit	33	N.C.	Not connected	
16	4×10^{3}	Parallel output	34	N.C.		
17	8×10 ³		35	BCD-DISABLE	BCD forced stop input	
18	1×10^{4}	10 ⁴ digit Parallel output	36	N.C.	Not connected	

*COM. terminals are common.

*Accessory plug	: 10136-3000 PE	(3M)
*Accessory connector plug	: 10336-52A0-008	(3M)

• Function

1)Reading out load

2 External control input/output

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6-3. RS-232C	interface
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• P/N	:CSD701C-P74
• Specifications	
Baud rate	:Select 1 200, 2 400, 4 800, 9 600, 19 200 and 38 400 bps.
Data bit length	:Select from 7 bit or 8 bit.
Parity · bit	:Select from Non, Even or Odd.
Stop•bit	:Select from 1 bit or 2 bit.
Terminator	:Select from CR+LF or CR
Communication metho	d:Half-duplex
Synchronous method	:Start-stop synchronous method
Communication data	:ASCII code
Data transmission mod	e: Selectable from Command, Stream

- Display
- Connector pin assignments

Pin No.	Signal name	Description
1	SLD	Shield
2	CD	Carrier detection
3	RXD	Received data
4	TXD	Transmission data
5	S.G.	Signal ground

: Input/Output monitor with LED.

*Accessory plug: MC 1.5/5-ST-3.81 (PHOENIX CONTACT)

Function

①Reading out load

2 Reading out set value

3 Change of set value

(4) Communication error code (Error code related with communications.)

5 Communication calibration

6-4. RS-422/485 interface

• P/N		:CSD701C-P76			
	Specifications				
	Baud rate	:Select from 1 200, 2 400, 4 800, 9 600, 19 200 and 38 400 bps.			
	Data bit length	:Select from 7 bit or 8 bit.			
	Parity · bit	:Select from Non, Even or Odd.			
	Stop•bit	:Select from 1 bit or 2 bit.			
	Terminator	:Select from CR+LF or CR.			
Communication method		l:Half-duplex			
	Synchronous method	:Start-stop synchronous method			
	Address	:Select one from 0 to 31			
	Communication data	:ASCII code			
	Cable length	:Approx.1 km			
	Numbers of connection	:RS-422 10 units at maximum, RS-485 32 units at maximum			
	Termination	:Built-in $(330\Omega$ connection by shorting the TRM. and RDB terminal.)			
	Data transmission mode	e: Selectable from Command, Stream			
• Di	splay	: Input/Output monitor with LED			

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• Connector p	oin assignme	nts			
	Pin No.	Signal name	Description		
	1	SLD	Shield		
	2	S.G.	Signal ground		
	3	TRM.	Terminating resistance		
	4	RDB	Differential input (-)		
	5	RDA	Differential input (+)		
	6	SDB	Differential output (-)		
	7	SDA	Differential output (+)		
	*Accessory plug: MC 1.5/7-ST-3.81 (PHOENIX CONTACT)				
 Function 		①Reading out the load			
	e comparatives set value (S1 and S2)				
		3 Change of comp	paratives set value (S1 and S2)		
		(4) Communication	error code (Error code related with communication		
		(5) Communication	n calibration		
6-5. Serial interfa	ce				
• P/N		:CSD701C-P77			
• Specificatio Baud rat	ns te	2-wires method se :600 bps	rial interface		

specifications	2-wires method serial interface
Baud rate	:600 bps
Data bit length	:8 bit
Parity bit	:Odd
Stop bit	:1 bit
Transmission data	: Binary code, BCD
	*Except for the measurement mode, the communication stops.

• Connector pin assignments

-	U			
	Pin No.	Signal name	Description	
	1	SLD	Shield	
	2		Serial output(-)	
	3	+	Serial output(+)	

*Accessory plug: MC 1.5/3-ST-3.81 (PHOENIX CONTACT)

①Reading out the load

6-6. DC24 V Power supply

• P/N.

• Function

CSD701C-P67

• Specifications

Power supply

: DC12 V to DC24 V (Permissible variation range DC10.8 V to DC30 V) :Approx.2.7 W at max. (with options at DC24 V) Power consumption

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6-7. Optional combinations

	P07	P15	P74	P76	P77	P67
P07		0	0	\bigcirc	\bigcirc	0
P15	0		×	×	\times	0
P74	0	×	_	×	×	0
P76	0	×	×		×	0
P77	0	×	×	×		0
P67	0	0	0	0	0	—

 \bigcirc : Possible, \times : Impossible

P07:Current output

P15:BCD output

P74:RS-232C interface

P76:RS-422/485 interface

P77:Serial interface

P67:DC24 V Power supply

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7. Outline dimensions

7-1. External dimensions



7-2. Panel Cutting Dimensions



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