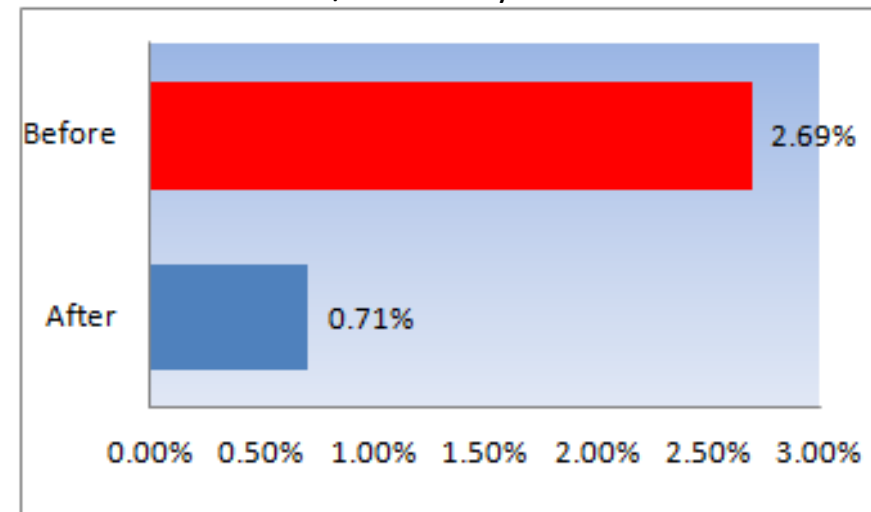


Rate comparison of dent occurrence in back chuck 1



- ✓ Machine: NC lathe(C : L16)
- ✓ Coolant: Oil (JIS N3-8)
- ✓ Material: SUS303
- ✓ W/N Mode : Sweep
- ✓ Processing: V-Groove
- ✓ Product size
 - Length: 14mm
 - Diameter: $\phi 14$
 - V-Groove: 0.2mm

【 Occurrence rate before/after Wavy Nozzle installation】



→ 74% reduce of dent occurrence