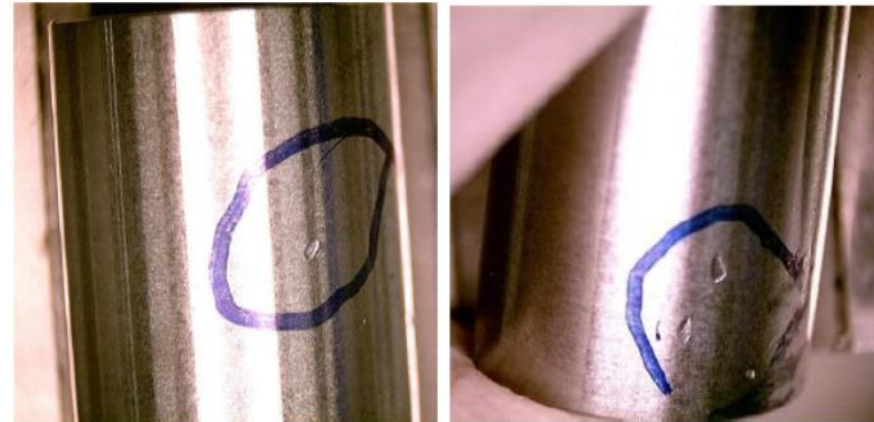
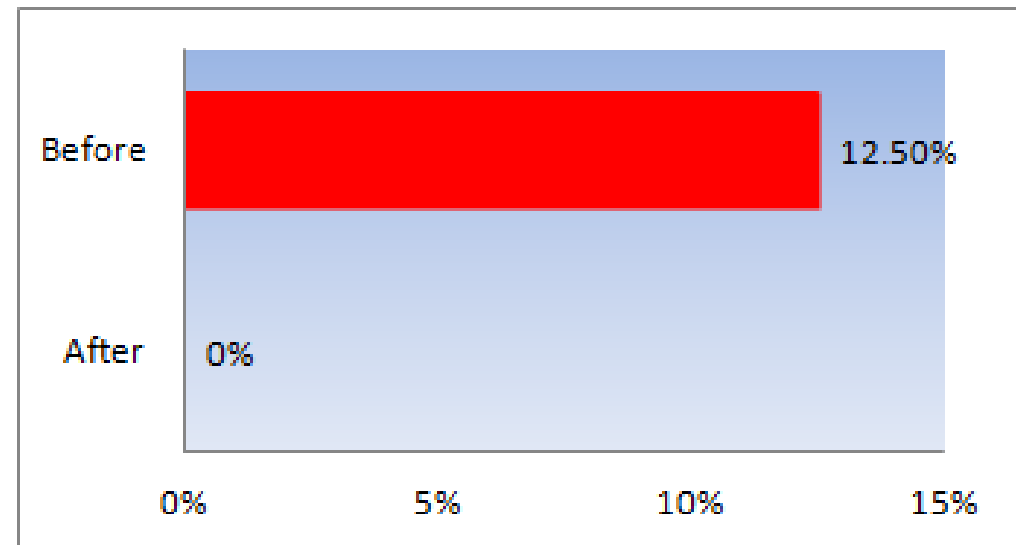


## Rate comparison of dent occurrence in back chuck 3



【 Occurrence rate before/after Wavy Nozzle installation】

- ✓ Machine: NC lathe(C : L16)
- ✓ Coolant: Oil (JIS N3-8)
- ✓ Material: SUS416
- ✓ W/N Mode : Sweep
- ✓ Processing : OD
- ✓ Product Size
  - Length: 14mm
  - Diameter:  $\phi 10$



→ Solving dent occurrence