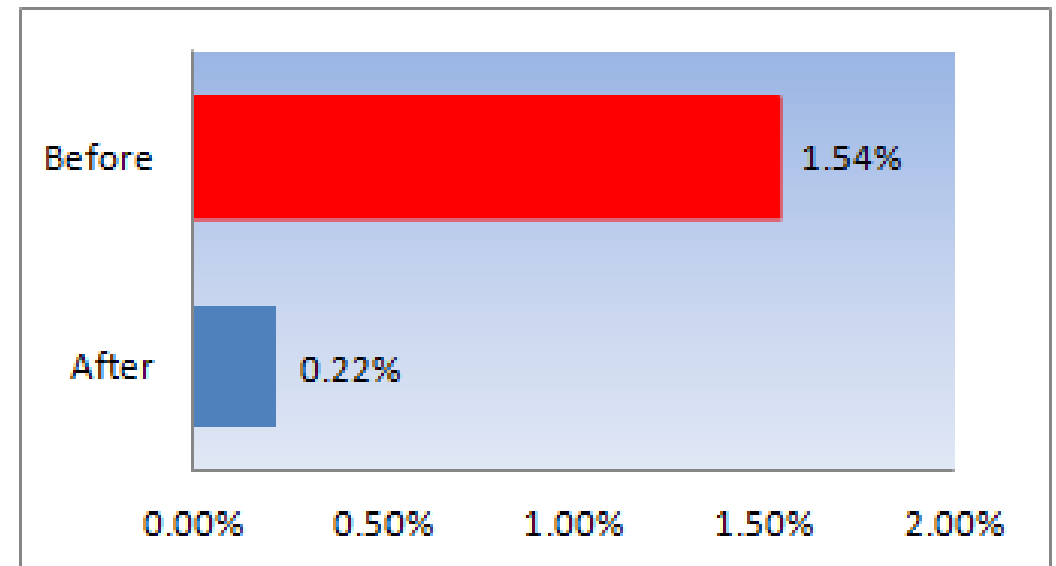


Rate comparison of dent occurrence in back chuck 4



【 Occurrence rate before/after Wavy Nozzle installation】

- ✓ Machine: NC lathe (C : L16)
- ✓ Coolant: Oil (JIS N3-8)
- ✓ Material: SUS303
- ✓ W/N Mode : Sweep
- ✓ Processing: OD
- ✓ Product Size
 - Length: 37mm
 - Diameter : $\phi 7$



→ 86% reduce of dent occurrence