

Rate comparison of the times of machine stop for removing chips



- ✓ Machine: NC Lathe(C : B12)
- ✓ Coolant: Oil (JIS N3-8)
- ✓ Material: SUS303
- ✓ W/N Mode: Sweep
- ✓ Processing: OD
- ✓ Product Size
 - Length: 2.5mm
 - Diameter: $\phi 6$

(Product Image)



【Rate comparison of the times of machine stop】

Before W/N install

**Machine stop every 200PCS
processing**

After W/N install

**Regular Machine stop
process for removing chips
can be deleted.**